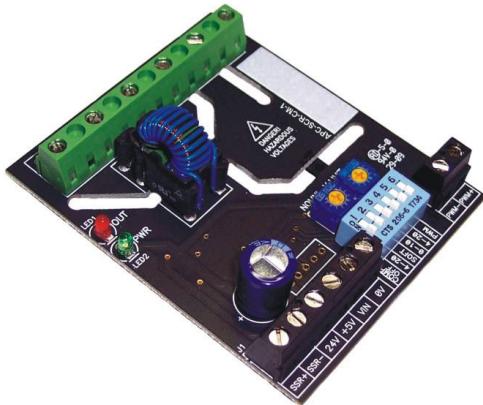




Phase Angle Controller Card - High Current Back-to-Back SCR Modules



The microprocessor based APC-SCR-CM-1 provides true linear phase angle control of resistive and inductive loads. The output power is proportional to the command input which can be dip switch selected from six different industry standard inputs. The output can drive SSRs or SCR gates directly.

Standard Features:

- Provides true linear power output phase angle control and burst fire control.
- Small 3.0" x 2.5" module mounts in a snap track or a dinrail.
- Command input accepts 4-20mA, 0-10V, 0-5V, Pot, PWM.
- Configurable line voltage compensation increases stability of your process.
- Configurable soft start for high inrush loads.
- Wide frequency operation (30 to 90Hz).
- Adjustable Voltage Limit.
- Drives SCR gates directly.
- Single phase and three phase control.

ORDERING CODES		DIMENSIONS																																									
Ordering Codes APC-SCR-CM-1P-_____																																											
Power Control Module _____ Single Pole _____ Phase Angle _____ SCR or SSR _____ XSS (Softstart Time, seconds) XSC (Soft Change Time, seconds) REV (Reverse Acting Output) PWM (PWM Input)																																											
APC-SCR-CM-1P-SSR	Phase Angle Control Module SSR DRIVE																																										
APC-SCR-CM-1P-SCR	Phase Angle Control Module SCR GATE DRIVE																																										
INPUT SPECIFICATIONS																																											
Power Supply	24 VAC +/-10%, 100 mA max																																										
Frequency Range	47-63Hz 24V power supply, 30-90Hz synch input																																										
Command Inputs	4-20mA, 0-20mA, 0-5V, 1-5V, 0-10V, 2-10V, Pot, PWM																																										
Command Input Impedance	10K (0-10V), 250 Ohms (4-20mA), 100K (0-5V)																																										
PWM Input Frequency Range	500Hz – 15KHz																																										
External Potentiometer Resistance	10-25KOhm																																										
OUTPUT SPECIFICATIONS																																											
SSR Control Output	SSR Drive, DC Pulse, nominally 10V @ 20mA																																										
SCR Drive Output	16KHz Burst for 1.35mS every half cycle. Initial pulse peak current of 600 mA, maintain pulses, 300mA, 10uS pulse width per pulse, rise time of 100nS																																										
Response Time	30mS																																										
Linearity	2%																																										
Default Softstart Period	5 seconds to reach 100%																																										
Voltage Limit Adjustment Range	5-100% of max. Output voltage																																										
Line Voltage Compensation Range	+/-15% up to 100% output power																																										
Regulation	+/-2%																																										
THERMAL SPECIFICATIONS																																											
Operating Temperature Range	0 to 50 degrees C																																										
Storage Temperature Range	-40 to 100 degrees C																																										
DIP SWITCH SELECTIONS																																											
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